

SET HISTORY

Time	Change item	Previous setting value		Present setting value	Memo
10:15	LS4	10	→	12	
10:23	LS4	12	→	8	
10:45	PH4	50	→	60	
11:07	PH4	60	→	40	

FIG. 1 PRIOR ART

SET HISTORY

Product A|0|0|1|1

Mold 1|0|0|2|

Resin PP ▾

Enter

Time	Change item	Previous setting value		Present setting value	Condition	Quality
10:15	LS4	10	→	12	Flash	Better
10:23	LS4	12	→	8	Flash	Worse
10:45	PH4	50	→	60	Weld lines	Better
11:07	PH4	60	→	40		

FIG. 5

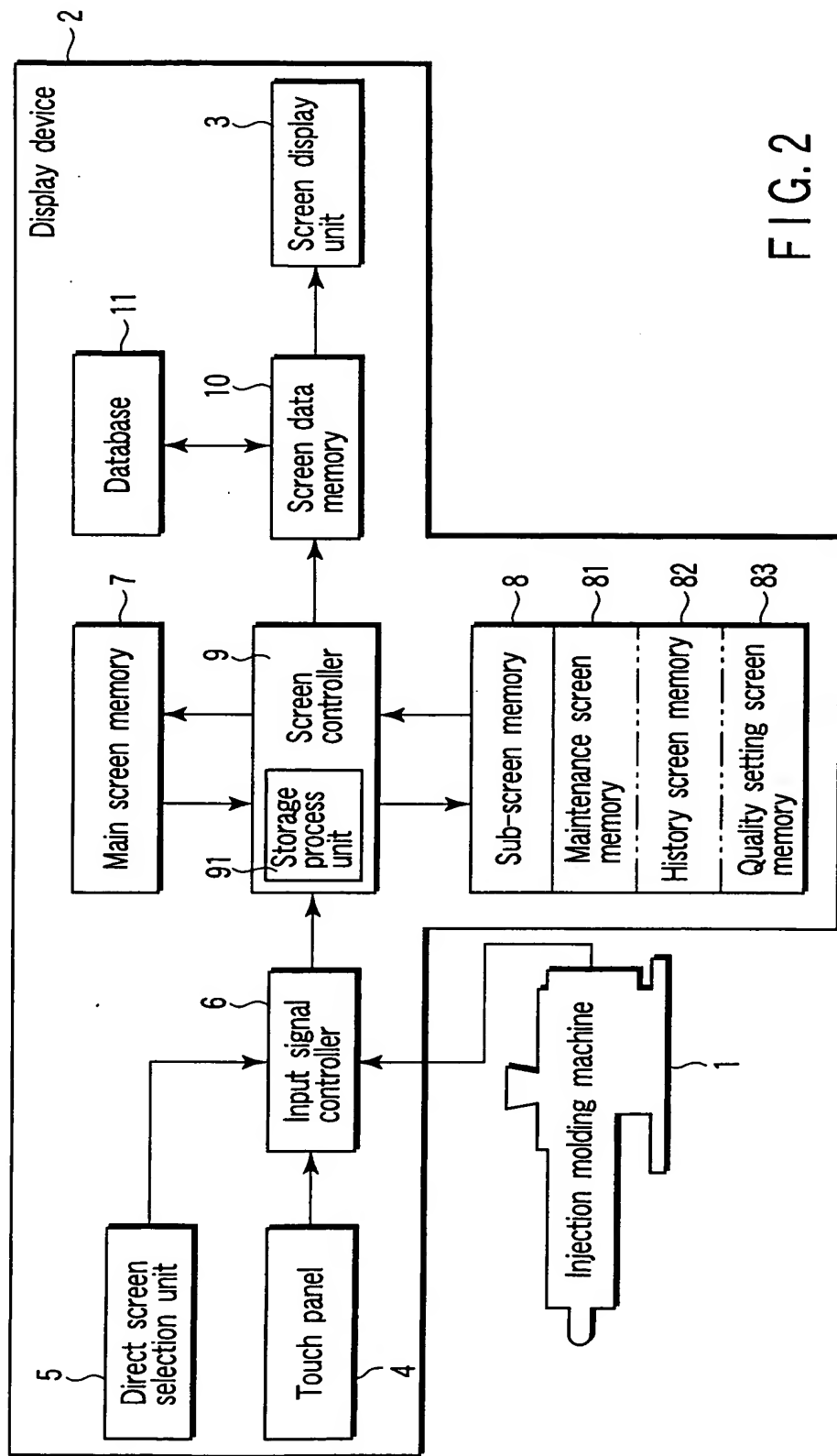


FIG. 2

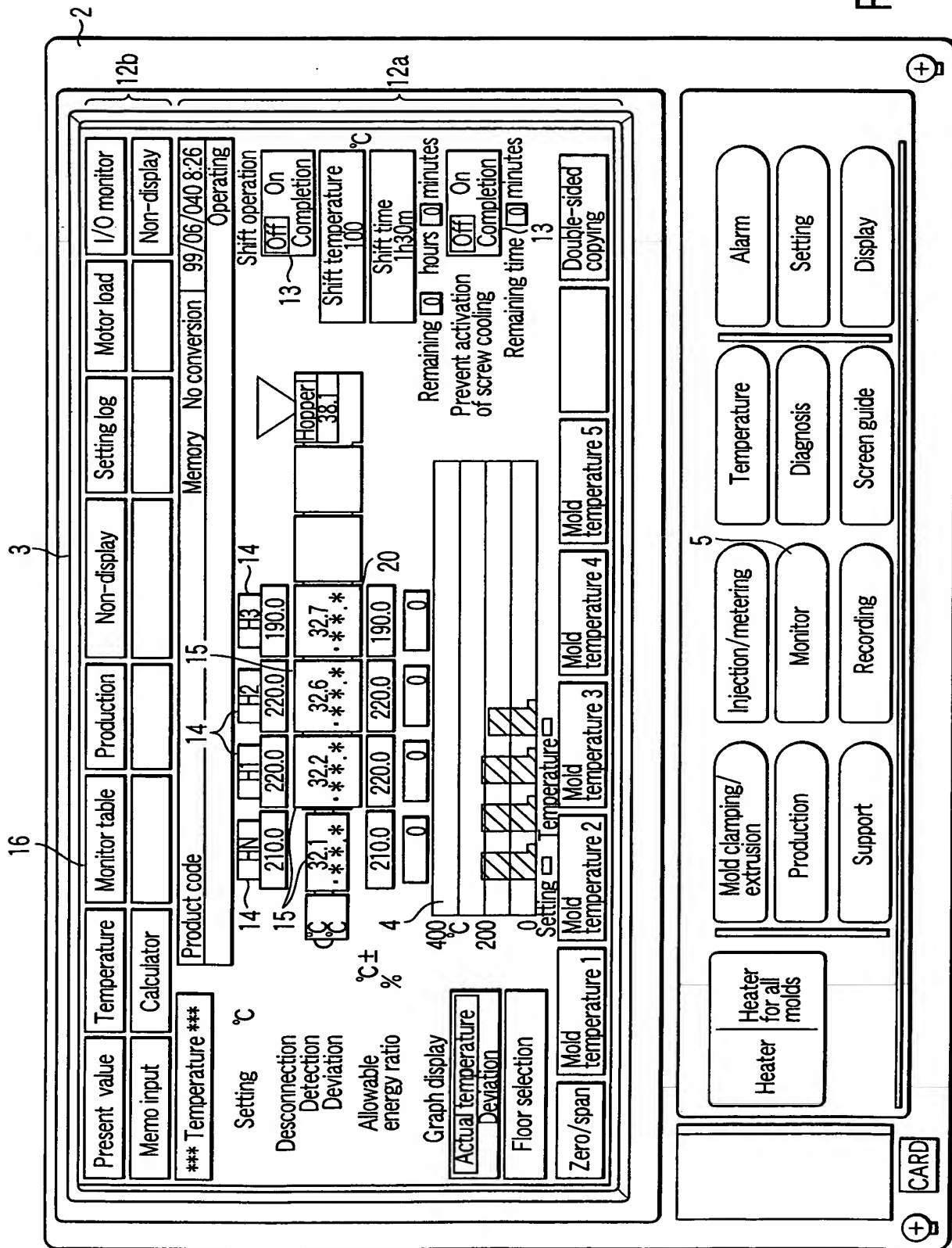


FIG. 3

*** Maintenance ***		Product code	Memory 20	No conversion	98/10/20 10:58
		Run			

CHECK THE RED ITEMS. (AND ALSO CHECK ALL ITEMS IN THE INSTRUCTION MANUAL.)

150H check

Heating controller

700H check

Safety device

Power supply voltage

Electric wiring

2000H check

Timing belt

4000H check

Cooling fan

Confirm reset

Operation diagnosis

Self-diagnosis

Set history

Stop history

Alarm history

Checker

FIG. 4

Condition

Sink mark

Flash

Warpage

Silver

Short

Weld lines

Quality

Better

Worse

Setting

FIG. 6

Product

1001

Mold

1002

Resin

PP

Enter

SET HISTORY

Time	Change item	Previous setting value		Present setting value	Condition	Quality
10:15	LS4	10	→	12	Flash	Better
10:23	LS4	12	→	8	Flash	Worse
10:45	PH4	50	→	60	Weld lines	Better
11:07	PH4	60	→	40	Flash	Worse

Flash

FIG. 7

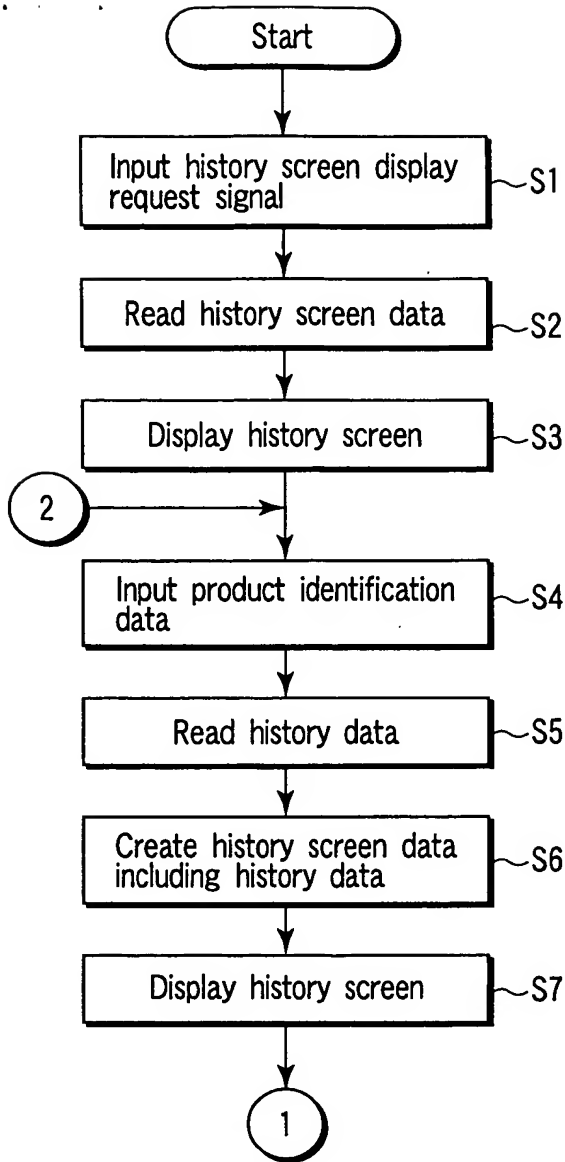


FIG. 8

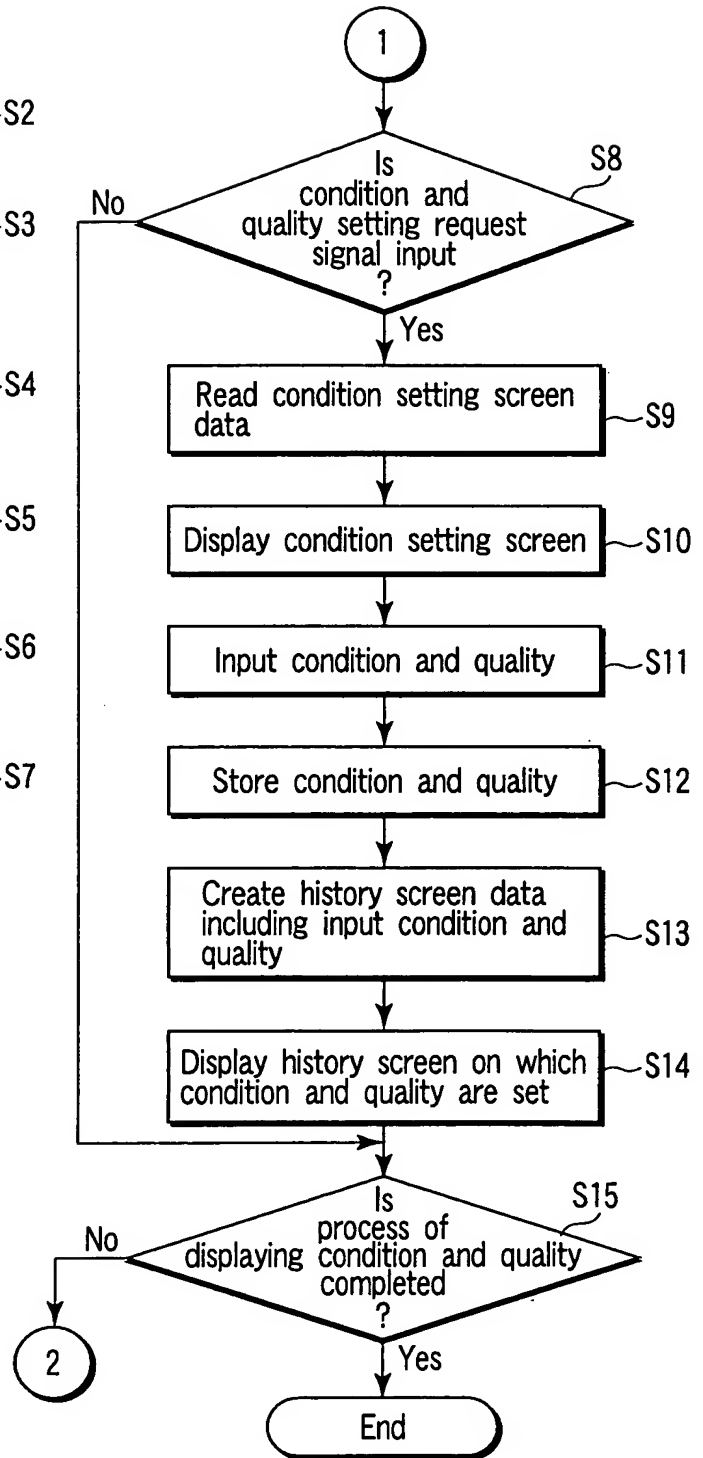


FIG. 9

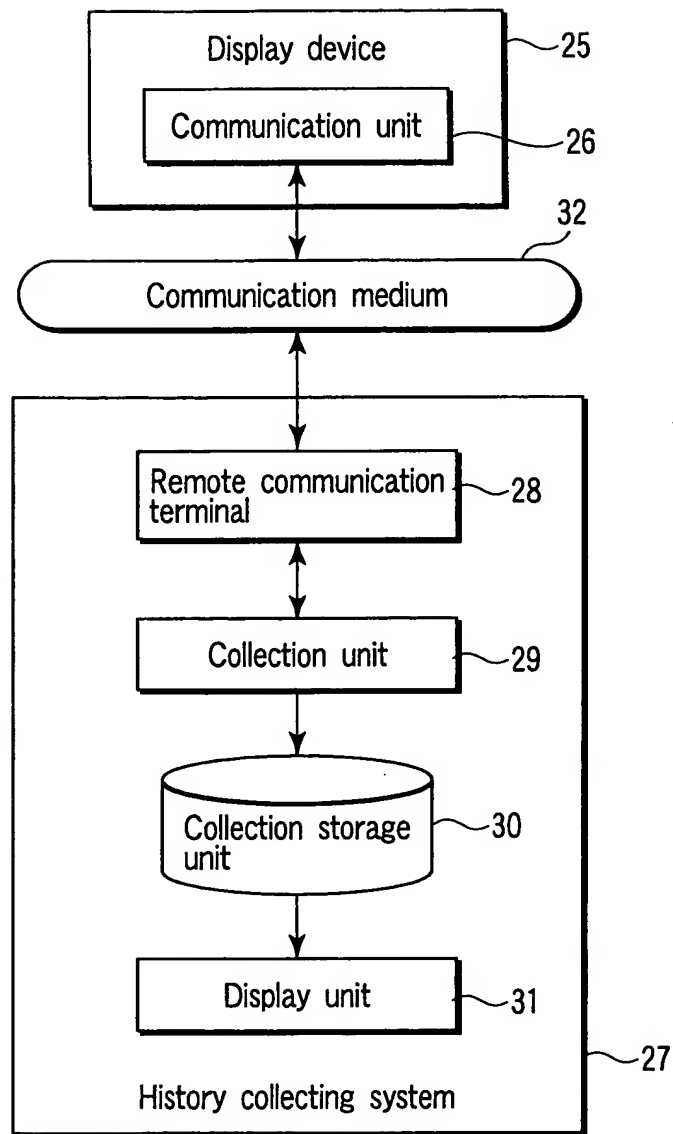


FIG. 10